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D205-563-041
Job Sheet 186209



Part No: D205-563-041

Job Qty: 3 ea

Part Name: Dual Cargo Mirror Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG IIN-D212-580-1 REV B, D2161 REV B2 IPP Rev:I Removed Manufacturing 05-11-01 JLM IPP REV:J AS
PER ECN 10-611 10-09-07 JLM VERIFIED BY:DD IPP rev:K 10.11.22 AS PER ECN10-642 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1		NOV 14 2018 6
110	Packaging	3 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-2	DAS	NOV 23 2018 9-89
120	QC	3 pcs	11/16/18	11/16/18	0.00	0.00	QC4	69 DAS	NOV 26 2018
130	Packaging	3 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1	9-89 69	NOV 26 2018
135	DC	3 pcs	11/16/18	11/16/18	0.00	0.00	DC	9-89	NOV 26 2018
140	QC21-FG	3 Ea	11/16/18	11/16/18	0.00	0.00	QC21		NOV 26 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: Identify and pack for shipping as per PPPD205-563-041

135 - Document Control Photocopy bluefile & type labels per PPPD205-563-041 CHG004

140 - QC21- Final Inspection - Work Order Release

Job BOM

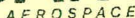
Part / Item	Component Name	Quantity	Operation	Container
D2161-205	Mirror Bracket, 205	3 Ea (1 ea)	90-Start up Operation	5123750
D3439-101	Mirror Assembly 8"	6 Ea (2 ea)	90-Start up Operation	5124485 5128257
MS27039-1-08	Screw	12 Ea (4 ea)	90-Start up Operation	5104017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2161-205	3	3	0
	D3439-101	6	17	0
	MS27039-1-08	12	380	0

Part Specifications

Specifications could not be found.



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Container No: S127595



Part: D205-563-041

Job No: 186209

Serial No/Batch: S127595

Revision:

Inspector:

Exp Date:

Exp Date: TC STC SH92 - 16 Issue Date: FAA STC SH975NE

4.0 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

REFERENCE ONLY

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Revision: B

Date: 12.06.13

Change Record

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Part Number: D205-563-041Description: DUAL CARGO MIRROR INSTALLATION[illegible]

